



SAFETY DATA SHEET

ROHM & HAAS CHEMICALS LLC

Product name: MaizeCare™ Style Polymer

Issue Date: 10/17/2025

Print Date: 10/18/2025

ROHM & HAAS CHEMICALS LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: MaizeCare™ Style Polymer

Recommended use of the chemical and restrictions on use

Identified uses: for cosmetic use We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

ROHM & HAAS CHEMICALS LLC
Agent for Rohm and Haas Chemicals LLC
400 ARCOLA ROAD
COLLEGEVILLE PA 19426-2914
UNITED STATES

Customer Information Number:

800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1 800 424 9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)
Combustible dust

Label elements

Signal word: **WARNING!**

Hazards

May form combustible dust concentrations in air.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Starch	9005-25-8	> 80.0 - < 100.0 %
Water	7732-18-5	<= 10.0 %
Glycerol	56-81-5	<= 10.0 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Water. Carbon dioxide fire extinguishers.. Dry chemical fire extinguishers..

Unsuitable extinguishing media: No data available

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Carbon dioxide.. Carbon monoxide..

Unusual Fire and Explosion Hazards: Do not permit dust to accumulate. When suspended in air dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur..

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry.. Cool surroundings with water to localize fire zone.. Dust explosion hazard may result from forceful application of fire extinguishing agents.. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires.. Soak thoroughly with water to cool and prevent re-ignition..

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves).. If protective equipment is not available or not used, fight fire from a protected location or safe distance..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:

Keep upwind of spill. Spilled material may cause a slipping hazard. Ventilate area of leak or spill. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, sparks and flame. Avoid breathing dust. Use with adequate ventilation. Keep container closed. Good housekeeping and controlling of dusts are necessary for safe handling of product. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Conditions for safe storage: Store in accordance with good manufacturing practices.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Starch	ACGIH	TWA	10 mg/m3
	Further information: A4: Not classifiable as a human carcinogen		
	OSHA Z-1	TWA total dust	15 mg/m3
	OSHA Z-1	TWA respirable fraction	5 mg/m3
Glycerol	OSHA Z-1	TWA mist, respirable fraction	5 mg/m3
	OSHA Z-1	TWA mist, total dust	15 mg/m3

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Polyvinyl chloride ("PVC" or "vinyl"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Wear clean, body-covering clothing.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator.

The following should be effective types of air-purifying respirators: Particulate filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	powder
Color	White to tan
Odor	characteristic
Odor Threshold	Not available

pH	3 - 6 0.01 (<i>aqueous solution</i>)
Melting point/ range	Not available
Freezing point	Not available
Boiling point (760 mmHg)	Not available
Flash point	closed cup > 93.3 °C (> 199.9 °F) <i>closed cup</i>
Evaporation Rate (Butyl Acetate = 1)	Not available
Flammability (solid, gas)	May form combustible dust concentrations in air.
Lower explosion limit	Not available
Upper explosion limit	Not available
Vapor Pressure	Not available
Relative Vapor Density (air = 1)	Not available
Relative Density (water = 1)	0.4 - 0.5 <i>Estimated.</i>
Water solubility	soluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	Not available
Decomposition temperature	No data available
Kinematic Viscosity	No data available
Explosive properties	Not explosive
Oxidizing properties	No data available
Molecular weight	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Exposure to elevated temperatures can cause product to decompose.

Incompatible materials: Avoid contact with: Strong bases Strong oxidizing agents

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.. Decomposition products can include and are not limited to:.. Carbon monoxide. carbon dioxide.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data are available.

Information on likely routes of exposure

Ingestion, Inhalation, Skin contact, Eye contact.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute Toxicity Endpoints:

Not classified based on available information.

Acute oral toxicity

Information for the Product:

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury.

As product: Single dose oral LD50 has not been determined.

Information for components:

Starch

Single dose oral LD50 has not been determined.

Glycerol

Excessive exposure may cause: Central nervous system effects. Observations in humans include: Altered blood sugar levels. LD50, Rat, > 11,500 mg/kg

Acute dermal toxicity

Information for the Product:

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Information for components:

Starch

The dermal LD50 has not been determined.

Glycerol

LD50, Guinea pig, >= 56,750 mg/kg

Acute inhalation toxicity

Information for the Product:

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous.

As product: The LC50 has not been determined.

Information for components:

Starch

The LC50 has not been determined.

Glycerol

LC50, Rat, 4 Hour, dust/mist, > 2.75 mg/l No deaths occurred following exposure to a saturated atmosphere.

Skin corrosion/irritation

Not classified based on available information.

Information for the Product:

Based on information for component(s):
Prolonged contact may cause slight skin irritation with local redness.

Information for components:

Starch

Prolonged contact may cause slight skin irritation with local redness.

Glycerol

Prolonged exposure not likely to cause significant skin irritation.

Serious eye damage/eye irritation

Not classified based on available information.

Information for the Product:

Based on information for component(s):
May cause slight temporary eye irritation.
Corneal injury is unlikely.

Information for components:

Starch

Solid or dust may cause irritation or corneal injury due to mechanical action.

Glycerol

May cause slight temporary eye irritation.
Corneal injury is unlikely.

Sensitization

For skin sensitization:

Not classified based on available information.

For respiratory sensitization:

Not classified based on available information.

Information for the Product:

For skin sensitization:
Based on product testing:
Predicted as a potential non-sensitizer based on testing using alternative methods.

For respiratory sensitization:
No relevant data found.

Information for components:

Starch

For skin sensitization:
No relevant data found.

For respiratory sensitization:
No relevant data found.

Glycerol

For skin sensitization:
No relevant data found.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Starch

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Glycerol

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard

Not classified based on available information.

Information for the Product:

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Starch

Based on physical properties, not likely to be an aspiration hazard.

Glycerol

Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Starch

No relevant data found.

Glycerol

Excessive exposure to glycerine may cause increased fat levels in blood.

Carcinogenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Starch

No relevant data found.

Glycerol

Did not cause cancer in laboratory animals.

Teratogenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Starch

No relevant data found.

Glycerol

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Starch

No relevant data found.

Glycerol

Reproductive effects seen in female animals are believed to be due to altered nutritional states resulting from extremely high doses of glycerine given in the diet. Similar effects have been seen in animals fed synthetic diets.

Mutagenicity

Not classified based on available information.

Information for the Product:

Product test data not available.

Information for components:

Starch

No relevant data found.

Glycerol

In vitro genetic toxicity studies were negative.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data are available.

Toxicity

Information for the Product:

Product test data not available.

Information for components:

Starch

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

Glycerol

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested). LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, >= 885 mg/l, Method Not Specified.

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), static test, 48 Hour, 1,955 mg/l, Method Not Specified.

Acute toxicity to algae/aquatic plants

EC50, Other, static test, 192 Hour, Growth inhibition (cell density reduction), 2,900 mg/l, Method Not Specified.

Toxicity to bacteria

EC50, activated sludge, 3 Hour, > 1,000 mg/l, OECD 209 Test

Persistence and degradability

Information for the Product:

Biodegradability: Based on product testing: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass

Biodegradation: 92.2 %

Exposure time: 28 d

Method: OECD Test Guideline 301F or Equivalent

Information for components:

Starch

Biodegradability: Biodegradation may occur under aerobic conditions (in the presence of oxygen).

Glycerol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Not applicable

Biodegradation: 63 %

Exposure time: 14 d

Method: OECD Test Guideline 301C or Equivalent

Theoretical Oxygen Demand: 1.22 mg/mg

Bioaccumulative potential

Information for the Product:

Product test data not available.

Information for components:

Starch

Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Glycerol

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -1.76 at 20 °C Measured

Mobility in soil**Information for the Product:**

Product test data not available.

Information for components:**Starch**

No relevant data found.

Glycerol

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): 1 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility of the waste generator. Incinerator or other thermal destruction device. Waste water treatment system. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN SDS SECTION 1: Identified Uses. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted:

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Not regulated for transport

**Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code**

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container

volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Combustible dust

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Worker and Community Right-To-Know Act:

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	CASRN
Starch	9005-25-8
Glycerol	56-81-5

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Revision

Identification Number: 99130535 / 1001 / Issue Date: 10/17/2025 / Version: 5.0

In case this version of the SDS contains significant changes from the previous version, they are listed below or noted by bold, double bars in the left-hand margin throughout this document.

Changes encompass identification, hazards, tox/eco-tox information and the addition/removal of the ingredients, and regulatory information, hazard information, uses, risk management measures and other key regulatory changes of the product. Detailed explanation of the changes can be obtained upon request.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
TWA	8-hour, time-weighted average

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

ROHM & HAAS CHEMICALS LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-

specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
US