

SAFETY DATA SHEET

DURASYN® 168 POLYALPHAOLEFIN

INEOS
Oligomers

Section 1. Identification

GHS product identifier : DURASYN® 168 POLYALPHAOLEFIN
Product code : SDS#: 0000000782
Chemical name : Dec-1-ene, homopolymer hydrogenated
Other means of identification : 1-decene, homopolymer hydrogenated
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Not available.
Area of application : Consumer applications, Industrial applications, Professional applications.

Identified uses

Manufacture of substance - Industrial
Intermediate. - Industrial
Formulation - Industrial
Coating. - Industrial
Lubricants - Industrial
Use in metal working fluids/rolling oils - Industrial
Functional Fluids - Industrial
Polymer processing - Industrial
Coating. - Professional
Lubricants - Professional
Use in metal working fluids/rolling oils - Professional
Agrochemical uses - Professional
Functional Fluids - Professional
Coating. - Consumer
Lubricants - Consumer
Agrochemical uses - Consumer
Uses in cosmetics/personal care products, perfumes and fragrances

Uses advised against

None known.

Reason

-

Supplier's details : INEOS Oligomers USA LLC
2600 South Shore Blvd.
League City, Texas 77573

e-mail address of person responsible for this SDS : Email: OLIGOMERSMSDS@ineos.com
Telephone no.: 1-866-363-2454

Emergency telephone number (with hours of operation) : USA: 1 (800) 424-9300
Outside USA: +1 703-527-3887 (CHEMTREC)

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this SDS contains valuable information critical to the safe handling and proper use of the product. This SDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

Prevention : Not applicable.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

Hazards not otherwise classified : None known.

Hazards identified when used :  No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture : Substance

Chemical name : Dec-1-ene, homopolymer hydrogenated

Other means of identification : 1-decene, homopolymer hydrogenated

Ingredient name	Synonyms	%	Identifiers
 Dec-1-ene, homopolymer hydrogenated	-	100	CAS: 68037-01-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.

Ingestion : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Section 4. First aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO₂.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

- Remark** : This material is not explosive as defined by established regulatory criteria.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

Section 6. Accidental release measures

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill :  Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill :  Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8).

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

This material is a static accumulator. To avoid fire or explosion, dissipate static electricity during transfer and filtering by grounding and bonding containers and equipment before transferring material.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
 Dec-1-ene, homopolymer hydrogenated	None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Section 8. Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.

Color : Colorless.

Odor : Odorless.

Odor threshold : Not available.

pH : Not available.

Melting point/freezing point : Not available.

Boiling point or initial boiling point and boiling range : 403.89°C (759°F)

Flash point : Closed cup: 245°C (473°F)

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not available.

Section 9. Physical and chemical properties

Vapor pressure	: <0.13 kPa (<1 mm Hg) [20°C]				
Relative vapor density	: Not available.				
Relative density	: 0.83				
Solubility(ies)	<table border="1"> <thead> <tr> <th>Media</th><th>Result</th></tr> </thead> <tbody> <tr> <td>cold water</td><td>Not soluble</td></tr> </tbody> </table>	Media	Result	cold water	Not soluble
Media	Result				
cold water	Not soluble				
Partition coefficient: n-octanol/water	: >10				
Auto-ignition temperature	: 400°C (752°F)				
Decomposition temperature	: Not available.				
Viscosity	: Kinematic (40°C): 46 mm ² /s (46 cSt)				
Particle characteristics					
Median particle size	: Not applicable.				
Other information					
Physical/chemical properties comments	: No additional information.				

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerization will not occur.
Conditions to avoid	: Keep away from heat and direct sunlight. Avoid inhalation of vapor, spray or mist.
Incompatible materials	: Strong oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
Dec-1-ene, homopolymer hydrogenated	Rat - Oral - LD50 >5000 mg/kg Rat - Inhalation - LC50 Dusts and mists >5.2 mg/l [4 hours]

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Section 11. Toxicological information

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Conclusion/Summary [Product] : No component of this product at levels greater than 0.1% is classified by established regulatory criteria as a mutagen.

Carcinogenicity

Conclusion/Summary [Product] : No component of this product at levels greater than 0.1% is identified as a carcinogen by ACGIH, the International Agency for Research on Cancer (IARC) or the European Commission (EC).

Reproductive toxicity

Conclusion/Summary [Product] : ☒ No known significant effects or critical hazards. No component of this product at levels greater than or equal to 0.1% is classified by established regulatory criteria as teratogenic or embryotoxic.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Section 11. Toxicological information

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: No specific data.
Inhalation	: No specific data.
Skin contact	: No specific data.
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Potential chronic health effects

Conclusion/Summary [Product] : Not available.

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: ☒ No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 12. Ecological information

Toxicity

Product/ingredient name

Dec-1-ene, homopolymer
hydrogenated

Result

EL50

Daphnia
>1000 mg/l - WAF [48 hours]

NOELR

Daphnia
125 mg/l - WAF [21 days]

NOELR

Aquatic plants
1000 mg/l - WAF [72 hours]

LL50

Fish
>1000 mg/l [96 hours]

NOEC

Micro-organism - Activated sludge
2 mg/l [28 days]

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Conclusion/Summary [Product] : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Dec-1-ene, homopolymer hydrogenated	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Dec-1-ene, homopolymer hydrogenated	>10	-	Low

Mobility in soil

Soil/Water partition coefficient :  6.2 Koc

Mobility : This product is not likely to move rapidly with surface or groundwater flows because of its low water solubility. This product is not likely to volatilize rapidly into the air because of its low vapor pressure.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Not classified as hazardous for transport (DOT, IMDG, IATA)

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments	Proper shipping name	: Polyolefin (molecular weight 300+)
	Remarks	: Liquid bulk cargoes Ship type: 2 Pollution category: Y

Section 15. Regulatory information

U.S. Federal regulations : **United States inventory (TSCA 8b):** Listed as Active

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Not applicable.

Composition/information on ingredients

No products were found.

Section 15. Regulatory information

SARA 313

Not applicable.

State regulations

Massachusetts : This material is not listed.

New York : This material is not listed.

New Jersey : This material is not listed.

Pennsylvania : This material is not listed.

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: Listed
Canada	: Listed
China	: Listed
Eurasian Economic Union	: Listed
Europe	: Registered.
Japan	: Listed
New Zealand	: Listed
Philippines	: Listed
Republic of Korea	: Consult Product Stewardship.
Taiwan	: Listed
Thailand	: Listed
Turkey	: Listed
United Kingdom: Great Britain	: Listed
United States	: Listed as Active
Viet Nam	: Listed

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	/	0
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
Not classified.	

History

Date of issue/Date of revision : 09/18/2025

Date of previous issue : 11/28/2023

Version : 4.03

Key to abbreviations : ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 IMO = International Maritime Organization
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 N/A = Not available
 SGG = Segregation Group
 TDG = Transportation of Dangerous Goods
 UN = United Nations

References : HCS (U.S.A.) - Hazard Communication Standard
 International transport regulations

Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.