

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



POLARTEX 06754 MODIFIED STARCH

Version	Revision Date:	SDS Number:	Date of last issue: 02/17/2026
1.2	02/26/2026	000050005687	Date of first issue: 11/25/2024

SECTION 1. IDENTIFICATION

Product name : POLARTEX 06754 MODIFIED STARCH

Manufacturer or supplier's details

Company name of supplier : Cargill Incorporated
Address : 15407 McGinty Rd W Wayzata, MN 55391

Telephone : 1-800-227-4455
Emergency telephone number : VelocityEHS 1-800-255-3924 (North America) +1-813-248-0585 (International) Contract number MIS7953677

Recommended use of the chemical and restrictions on use

Recommended use : Food additive

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Combustible dust

Other hazards

None known.

GHS label elements

Signal word : Warning

Hazard statements : May form combustible dust concentrations in air.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance
Substance name : Starch, hydrogen phosphate, 2-hydroxypropyl ether

CAS-No. : 53124-00-8

Components

No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice : Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
If inhaled : If inhaled, remove to fresh air.
If symptoms persist, call a physician.
In case of skin contact : Wash contaminated clothing before reuse.

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In case of eye contact	:	Wash off with soap and plenty of water. If skin irritation persists, call a physician. Rinse with plenty of water. Rinse with plenty of water. Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.
If swallowed	:	Rinse mouth with water. If swallowed, DO NOT induce vomiting unless directed to do so by medical personnel. Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	None known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
Specific hazards during fire-fighting	:	Burning produces irritant fumes. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Hazardous combustion products	:	No hazardous combustion products are known
Further information	:	In the event of fire and/or explosion do not breathe fumes. Prevent fire extinguishing water from contaminating surface water or the ground water system.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Avoid dust formation. Avoid breathing dust. Remove all sources of ignition.
Environmental precautions	:	Should not be released into the environment. Try to prevent the material from entering drains or water courses.
Methods and materials for containment and cleaning up	:	Use dust explosion-proof type electric equipment and lighting. Electrically conductive containers must be grounded. Do not use compressed air for cleaning purposes.

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Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.
Pick up and arrange disposal without creating dust.
Sweep up and shovel.
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Keep away from heat and sources of ignition.
Finely dispersed particles form explosive mixtures with air.
Provide appropriate exhaust ventilation at places where dust is formed.
- Advice on safe handling : Minimize dust generation and accumulation.
Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity.
Wear personal protective equipment.
Keep away from fire, sparks and heated surfaces.
Use only with adequate ventilation.
Do not get in eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
- Conditions for safe storage : Keep away from sources of ignition - No smoking.
Store in original container.
Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : No materials to be especially mentioned.
- Further information on storage stability : Keep in a dry place.
No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

- inert or nuisance dust
- 50 Million particles per cubic foot
Value type (Form of exposure): TWA (total dust)
Basis: OSHA Z-3
- 15 mg/m³
Value type (Form of exposure): TWA (total dust)
Basis: OSHA Z-3
- 5 mg/m³
Value type (Form of exposure): TWA (respirable fraction)
Basis: OSHA Z-3
- 15 Million particles per cubic foot
Value type (Form of exposure): TWA (respirable fraction)
Basis: OSHA Z-3

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Dust, nuisance dust and particulates	10 mg/m ³ Value type (Form of exposure): PEL (Total dust) Basis: CAL PEL
	5 mg/m ³ Value type (Form of exposure): PEL (respirable dust fraction) Basis: CAL PEL

Contains no substances with occupational exposure limit values.

Engineering measures : Dust formation may be relevant in the processing of this product. In addition to substance-specific OELs, general limitations of concentrations of particulates in the air at workplaces have to be considered in workplace risk assessment. Relevant limits include: OSHA PEL for Particulates Not Otherwise Regulated of 15 mg/m³ - total dust, 5 mg/m³ - respirable fraction; and ACGIH TWA for Particles (insoluble or poorly soluble) Not Otherwise Specified of 3 mg/m³ - respirable particles, 10 mg/m³ - inhalable particles. Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : For prolonged or repeated contact use protective gloves. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Wear safety glasses with side shields or goggles.
Do not wear contact lenses.

Skin and body protection : Protective suit

Hygiene measures : PREVENT GENERATION OF DUST.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: powder
Colour	: white, off-white
Odour	: odourless
Odour Threshold	: No data available

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pH	:	4.5 - 6.5
Boiling point/boiling range	:	No data available
Flash point	:	Not applicable
Evaporation rate	:	No data available
Flammability (solid, gas)	:	May form combustible dust concentrations in air.
Flammability (liquids)	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Relative density	:	No data available
Solubility(ies)	:	
Water solubility	:	soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	log Pow: -8.70 Method: QSAR
Decomposition temperature	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Dust may form explosive mixture in air.
Conditions to avoid	:	No data available
Incompatible materials	:	Strong oxidizing agents
Hazardous decomposition products	:	No hazardous decomposition products are known.
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Based on available data, the classification criteria are not met.
Not classified due to lack of data.

Product:

Acute oral toxicity	:	LD50 (Rat, female): 20,000 mg/kg Test substance: Based on data from similar materials
Acute inhalation toxicity	:	Remarks: This information is not available.
Acute dermal toxicity	:	LD50 (Rabbit): > 5,000 mg/kg Test substance: Based on data from similar materials

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Skin corrosion/irritation

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Product:

Method	:	EPISKIN Human Skin Model Test
Result	:	No skin irritation
Remarks	:	No skin irritation

Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Product:

Result	:	No eye irritation
Remarks	:	slight irritation

Respiratory or skin sensitisation

Skin sensitisation

Based on available data, the classification criteria are not met.

Skin sensitisation

Based on available data, the classification criteria are not met.

Respiratory sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Product:

Exposure routes	:	Skin contact
Species	:	Mouse
Method	:	OECD Test Guideline 429
Result	:	Not a skin sensitizer.
GLP	:	yes
Remarks	:	Did not cause sensitisation on laboratory animals.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Product:

Genotoxicity in vitro	:	Remarks: In vitro tests did not show mutagenic effects
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Genotoxicity in vivo	:	Test substance: Based on data from similar materials Remarks: In vivo tests did not show mutagenic effects
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Germ cell mutagenicity - Assessment	:	In vitro tests did not show mutagenic effects, In vivo tests did not show mutagenic effects
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Carcinogenicity

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Product:

Remarks : Animal testing did not show any carcinogenic effects.

Carcinogenicity - Assessment : Animal testing did not show any carcinogenic effects.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Based on available data, the classification criteria are not met.

Product:

Effects on fertility : Remarks: Animal testing did not show any effects on fertility. Based on data from similar materials

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments., No effects on or via lactation

STOT - single exposure

Not classified due to lack of data.

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Not classified due to lack of data.

Repeated dose toxicity

Product:

Remarks : No adverse effect has been observed in chronic toxicity tests.

Aspiration toxicity

Not classified due to lack of data.

Based on available data, the classification criteria are not met.

Product:

No aspiration toxicity classification

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Further information

Product:

Remarks : No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): > 100 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Based on data from similar materials
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Test Type: semi-static test
Test substance: Based on data from similar materials
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : ErC50 (Raphidocelis subcapitata (freshwater green alga)): > 100 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Based on data from similar materials
Method: OECD Test Guideline 201

NOEC (Raphidocelis subcapitata (freshwater green alga)): > 100 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Based on data from similar materials
Method: OECD Test Guideline 201

Persistence and degradability

Product:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 84 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

Bioaccumulative potential

Product:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Mobility in soil

No data available

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Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.
Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR

Not regulated as a dangerous good

Special precautions for user

Remarks : Not classified as dangerous in the meaning of transport regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

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SARA 311/312 Hazards : Combustible dust

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

This product does not contain any priority pollutants related to the U.S. Clean Water Act

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TCSI	: On the inventory, or in compliance with the inventory
TSCA	: All substances listed as active on the TSCA inventory
AIIC	: On the inventory, or in compliance with the inventory
CA. DSL	: All components of this product are on the Canadian DSL
ENCS	: On the inventory, or in compliance with the inventory
ISHL	: On the inventory, or in compliance with the inventory
KECI	: Not in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
TECI	: On the inventory, or in compliance with the inventory

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TSCA list

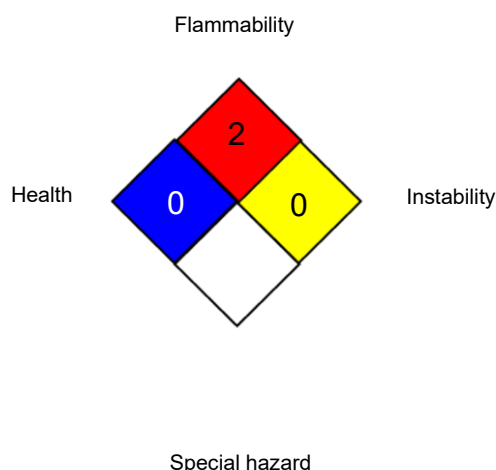
No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	/	0
FLAMMABILITY		2
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

CAL PEL	:	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
CAL PEL / PEL	:	Permissible exposure limit
OSHA Z-3	:	USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI -

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Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 02/26/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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