



SAFETY DATA SHEET

THE DOW CHEMICAL COMPANY

Product name: CARBOWAX™ Polyethylene Glycol 4000
Flake (Inhibited)

Issue Date: 05/12/2025

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THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: CARBOWAX™ Polyethylene Glycol 4000 Flake (Inhibited)

Recommended use of the chemical and restrictions on use

Identified uses: For the CARBOWAX™ Product Line, a partial list of applications include automotive products, household products, packaging products, petroleum chemicals, plastics, inks, coatings, adhesives, chemical intermediates, rubber processing, lubricants, metalworking fluids, mold release agents, ceramics, and wood treating. For drug, cosmetic/personal care or indirect food applications, use CARBOWAX™ SENTRY™ brand products. Only CARBOWAX™ SENTRY™ brand products are suitable for these applications. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

THE DOW CHEMICAL COMPANY
2211 H.H. DOW WAY
MIDLAND MI 48674
UNITED STATES

Customer Information Number:

800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: CHEMTREC +1 800-424-9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Not a hazardous substance or mixture.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms: Polyethylene glycol
This product is a substance.

Component	CASRN	Concentration
Polyethylene glycol	25322-68-3	> 99.0 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing; consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: Rinse mouth with water. No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Absorption may be promoted by damaged skin. J Pharm Sci. 1985 Oct;74(10):1062-6; Burns Incl Therm Inj 1982 Sep;9(1):49-52. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam.. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective..

Unsuitable extinguishing media: Do not use direct water stream.. May spread fire..

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:.. Carbon monoxide.. Carbon dioxide..

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation.. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.. Do not permit dust to accumulate. When suspended in air dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur.. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge..

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles.. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container.. Burning liquids may be extinguished by dilution with water.. Do not use direct water stream. May spread fire.. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires.. Dust explosion hazard may result from forceful application of fire extinguishing agents.. Move container from fire area if this is possible without hazard.. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage..

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves).. If protective equipment is not available or not used, fight fire from a protected location or safe distance..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Store in original container. Use product promptly after opening. Avoid prolonged exposure to heat and air. Store in the following material(s): Stainless steel. Polypropylene. Polyethylene-lined container. Teflon. Glass-lined container. Plaste 3066 lined container. Plaste 3070 lined container. 316 stainless steel.

Storage stability

Shelf life: Use within 36 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Polyethylene glycol	US WEEL	TWA aerosol	10 mg/m ³

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. Examples of preferred glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state

Flakes

Color

White

Odor

Mild

Odor Threshold

No test data available

pH

4.5 - 7.5 *ASTM E70* (5% aqueous solution)

Melting point/ range

53 - 59 °C (127 - 138 °F) *Literature*

Freezing point

53 - 59 °C (127 - 138 °F) *Literature*

Boiling point (760 mmHg)

> 200 °C (> 392 °F) *Calculated*. Decomposes

Flash point

closed cup 246 °C (475 °F) *ASTM D 93*

Evaporation Rate (Butyl Acetate = 1)

Not applicable to solids

Flammability (solid, gas)

Not expected to form explosive dust-air mixtures.

Lower explosion limit

No test data available

Upper explosion limit

No test data available

Vapor Pressure

< 0.01 mmHg at 20 °C (68 °F) *ASTM E1719*

Relative Vapor Density (air = 1)

>10 *Calculated*.

Relative Density (water = 1)

1.111 at 60 °C (140 °F) / 60 °C *Calculated*.

Water solubility

660 g/L at 20 °C (68 °F) *Measured*

Partition coefficient: n-octanol/water

No data available

Auto-ignition temperature

No test data available

Decomposition temperature

No test data available

Kinematic Viscosity

110 - 158 cSt at 98.9 °C (210.0 °F) *ASTM D 445*

Explosive properties

No data available

Oxidizing properties

No data available

Liquid Density

1.0926 g/cm³ at 60 °C (140 °F) *Literature*

Molecular weight

3,600 - 4,400 g/mol *Literature*

Volatile Organic Compounds

1 g/L *EPA Method No. 24*

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Thermally stable at typical use temperatures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems. Avoid static discharge.

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.. Decomposition products can include and are not limited to:.. Carbon dioxide.. Alcohols.. Ethers.. Aldehydes.. Carboxylic acids.. Polymer fragments..

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data are available.

Information on likely routes of exposure

Ingestion, Inhalation, Skin contact, Eye contact.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute Toxicity Endpoints:

Not classified based on available information.

Acute oral toxicity

Information for the Product:

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

Typical for this family of materials.
LD50, Rat, > 10,000 mg/kg Estimated.

Information for components:

Polyethylene glycol

Typical for this family of materials. LD50, Rat, > 10,000 mg/kg

Acute dermal toxicity

Information for the Product:

Prolonged skin contact is unlikely to result in absorption of harmful amounts.
Prolonged/repeated exposure to damaged skin (as in burn patients) may result in absorption of toxic amounts.

Typical for this family of materials.
LD50, Rabbit, > 20,000 mg/kg

Information for components:

Polyethylene glycol

Typical for this family of materials. LD50, Rabbit, > 20,000 mg/kg

Acute inhalation toxicity

Information for the Product:

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. For respiratory irritation and narcotic effects: No relevant data found.

Typical for this family of materials.

LC50, Rat, 6 Hour, dust/mist, > 2.5 mg/l No deaths occurred at this concentration.

Information for components:

Polyethylene glycol

Typical for this family of materials. LC50, Rat, 6 Hour, dust/mist, > 2.5 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation

Not classified based on available information.

Information for the Product:

Based on testing for product(s) in this family of materials:
Prolonged exposure not likely to cause significant skin irritation.
May cause more severe response if skin is abraded (scratched or cut).

Information for components:

Polyethylene glycol

Prolonged contact is essentially nonirritating to skin.
May cause more severe response if skin is abraded (scratched or cut).

Serious eye damage/eye irritation

Not classified based on available information.

Information for the Product:

Based on testing for product(s) in this family of materials:
May cause slight temporary eye irritation.
Corneal injury is unlikely.

Information for components:

Polyethylene glycol

May cause slight temporary eye irritation.
Corneal injury is unlikely.

Sensitization

For skin sensitization:

Not classified based on available information.

For respiratory sensitization:

Not classified based on available information.

Information for the Product:

For this family of materials:

Did not cause allergic skin reactions when tested in humans.

For this family of materials, sensitization studies done in guinea pigs have been negative.

For respiratory sensitization:

No relevant data found.

Information for components:

Polyethylene glycol

For this family of materials:

Did not cause allergic skin reactions when tested in humans.

For this family of materials, sensitization studies done in guinea pigs have been negative.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Not classified based on available information.

Information for the Product:

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Information for components:

Polyethylene glycol

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard

Not classified based on available information.

Information for the Product:

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Polyethylene glycol

Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Not classified based on available information.

Information for the Product:

Recent findings of kidney failure and death in burn patients, as well as some studies using animal burn models, suggest that polyethylene glycol may have been a factor. The use of topical applications containing this material may not be appropriate in severely burned patients. Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Information for components:

Polyethylene glycol

Recent findings of kidney failure and death in burn patients, as well as some studies using animal burn models, suggest that polyethylene glycol may have been a factor. The use of topical applications containing this material may not be appropriate in severely burned patients. Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Carcinogenicity

Not classified based on available information.

Information for the Product:

Polyethylene glycols did not cause cancer in long-term animal studies.

Information for components:

Polyethylene glycol

Polyethylene glycols did not cause cancer in long-term animal studies.

Teratogenicity

Not classified based on available information.

Information for the Product:

For this family of materials: Did not cause birth defects or any other fetal effects in laboratory animals.

Information for components:

Polyethylene glycol

For this family of materials: Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

Not classified based on available information.

Information for the Product:

For this family of materials: In animal studies, did not interfere with reproduction.

Information for components:

Polyethylene glycol

For this family of materials: In animal studies, did not interfere with reproduction.

Mutagenicity

Not classified based on available information.

Information for the Product:

For this family of materials: In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Information for components:

Polyethylene glycol

For this family of materials: In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data are available.

Toxicity

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, > 10,000 mg/l, Method Not Specified.

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), 48 Hour, > 10,000 mg/l, Method Not Specified.

Persistence and degradability

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.

10-day Window: Pass For similar material(s):

Biodegradation: 90 %

Exposure time: 28 d

Method: OECD Test Guideline 301B or Equivalent

For similar material(s):

Biodegradation: 71.4 %

Exposure time: 34 d

Method: OECD Test Guideline 301F

Chemical Oxygen Demand: 1.86 mg/mg

Biological oxygen demand (BOD)

Incubation Time	BOD
10 d	3.000 %
20 d	52.000 %

Bioaccumulative potential

Bioaccumulation: No bioconcentration is expected because of the relatively high water solubility.

Mobility in soil

No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN SDS SECTION 1: Identified Uses. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

DOT

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Transport in bulk
according to Annex I or II
of MARPOL 73/78 and the
IBC or IGC Code

Not regulated for transport
Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
No SARA Hazards

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Pennsylvania Worker and Community Right-To-Know Act:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Prop. 65

This product contains a chemical that is at or below California Propositions 65's "safe harbor level" as determined via a risk assessment. Therefore, the chemical is not required to be listed as a Prop 65 chemical on the SDS or label.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact. Ask for a product brochure. Additional information on this and other products may be obtained by visiting our web page.

Hazard Rating System

NFPA

Health	Flammability	Instability
0	1	0

Revision

Identification Number: 316133 / A001 / Issue Date: 05/12/2025 / Version: 7.0

In case this version of the SDS contains significant changes from the previous version, they are listed below or noted by bold, double bars in the left-hand margin throughout this document.

Changes encompass identification, hazards, tox/eco-tox information and the addition/removal of the ingredients, and regulatory information, hazard information, uses, risk management measures and other key regulatory changes of the product. Detailed explanation of the changes can be obtained upon request.

Legend

TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

US