

RHODIASOLV POLARCLEAN HSP

Revision Date 02/18/2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier**

- Trade name RHODIASOLV POLARCLEAN HSP

1.2 Relevant identified uses of the substance or mixture and uses advised against**Uses of the Substance / Mixture**

- Solvent

1.3 Details of the supplier of the safety data sheet**Company**

Syensqo USA LLC.,
2564 US HIGHWAY 1, LAWRENCE, NJ 08648 USA,
Tel.: +1.609.860.4000

1.4 Emergency telephone

FOR EMERGENCIES INVOLVING A SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CONTACT CHEMTREC (24-Hour Number): +1-800-424-9300 within the United States and Canada, or +1-703-527-3887 for international collect calls.

SECTION 2: Hazards identification

Although OSHA has not adopted the environmental portion of the GHS regulations, this document may include information on environmental effects.

2.1 Classification of the substance or mixture**OSHA Hazard Communication Standard (29 CFR 1910.1200)**

Eye irritation: Category 2A

2.2 Label elements**OSHA Hazard Communication Standard (29 CFR 1910.1200)****Pictogram****Signal Word**

- Warning

Hazard Statements

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- H319 Causes serious eye irritation.

Precautionary StatementsPrevention

- P264 Wash skin thoroughly after handling.
- P280 Wear eye protection/ face protection.

Response

- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P337 + P313 If eye irritation persists: Get medical advice/ attention.

2.3 Other hazards which do not result in classification

None identified

SECTION 3: Composition/information on ingredients**3.1 Substance**

- Not applicable, this product is a mixture.

3.2 Mixture

- Chemical nature Pentanoic acid, 5-(dimethylamino)-4-methyl-5-oxo-,methyl ester.

Hazardous Ingredients and Impurities

Chemical name	Identification numberCAS No./Unique ID	Concentration [%]
Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester	1174627-68-9	>= 80 - < 90

****The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

**Company reference for Substance without CAS No.

SECTION 4: First aid measures**4.1 Description of first-aid measures****General advice**

- First responder needs to protect himself.
- Show this safety data sheet to the doctor in attendance.
- Place affected apparel in a sealed bag for subsequent decontamination.
- When symptoms persist or in all cases of doubt seek medical advice.

In case of inhalation

- Move to fresh air.
- Keep at rest.
- Consult a physician if necessary.

In case of skin contact

- Take off contaminated clothing and shoes immediately.
- Wash off immediately with soap and plenty of water.
- Use a mild soap if available.

- If skin irritation occurs, seek medical advice/attention.

In case of eye contact

- Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
- Immediate medical attention is required.

In case of ingestion

- Do not induce vomiting without medical advice.
- Rinse mouth with water.
- Do not give anything to drink.
- Keep at rest.
- Consult a physician if necessary.

4.2 Most important symptoms and effects, both acute and delayed

- no data available

4.3 Indication of any immediate medical attention and special treatment needed**Notes to physician**

- All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.

SECTION 5: Firefighting measures**Flash point**

295 °F (146 °C)
closed cup

Flammability class: Will burn

Autoignition temperature

734 °F (390 °C)

Flammability / Explosive limit

No data available

5.1 Extinguishing media**Suitable extinguishing media**

- Extinguishing media - small fires
 - Water spray
 - Multipurpose powders
 - Carbon dioxide (CO₂)
 - Alcohol Resistant Aqueous Film Forming Foam (AR-AFFF)
- Extinguishing media - large fires
 - Water spray
 - Multipurpose powders
 - Alcohol Resistant Aqueous Film Forming Foam (AR-AFFF)

Unsuitable extinguishing media

- Do not use a solid water stream as it may scatter and spread fire.

5.2 Special hazards arising from the substance or mixture**Specific hazards during fire fighting**

- The pressure in sealed containers can increase under the influence of heat.
- Combustible. However, does not present any particular risk in the event of a fire.
- Hazardous decomposition products formed under fire conditions.
- High concentrations of toxic or harmful products may remain in the residual liquid once the fire has been extinguished.

Hazardous combustion products:

- Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).
- Nitrogen oxides (NOx)

5.3 Advice for firefighters**Special protective equipment for fire-fighters**

- Firefighters should wear NIOSH/MSHA approved self-contained breathing apparatus and full protective clothing.
- Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing.

Specific fire fighting methods

- Stay upwind.
- Fight fire with normal precautions from a reasonable distance.
- Do not use a solid water stream as it may scatter and spread fire.
- Cool down the containers / equipment exposed to heat with a water spray. Ensure that there is NO direct contact between the water and the product.
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information

- Evacuate personnel to safe areas.
- Intervention only by capable personnel who are trained and aware of the hazards of the product.
- Never approach containers which have been exposed to fire, without cooling them sufficiently.
- Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
- Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

- Avoid inhalation, ingestion and contact with skin and eyes.
- Wear chemical resistant personal protective equipment.
- Wear suitable gloves.
- Wear suitable protective clothing.
- Wear as appropriate:
 - Face-shield
 - Tightly fitting safety goggles.
- In the case of dust or aerosol formation use respirator with an approved filter.
- In the case of vapor formation use a respirator with an approved filter.
- Stop leak if safe to do so.
- For further information refer to section 8 "Exposure controls / personal protection."

6.2 Environmental precautions

- Take all necessary measures to avoid accidental discharge of products into drains and waterways due to the rupture of containers or transfer systems.
- Prevent further leakage or spillage if safe to do so.
- Contain the spilled material by diking.
- The product should not be allowed to enter drains, water courses or the soil.
- Spills may be reportable to the National Response Center (800-424-8802) and to state and/or local agencies

6.3 Methods and materials for containment and cleaning up

- Stop leak if safe to do so.
- Dam up with sand or inert earth (do not use combustible materials).
- Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder).
- Shovel or sweep up.
- Keep in suitable, closed containers for disposal.
- Never return spills in original containers for re-use.
- Wash nonrecoverable remainder with large amounts of water.
- Clean contaminated surface thoroughly.
- Recover the cleaning water for subsequent disposal.
- Decontaminate tools, equipment and personal protective equipment in a segregated area.
- Dispose of in accordance with local regulations.

Additional advice

- Material can create slippery conditions.

6.4 Reference to other sections

- 7. HANDLING AND STORAGE
- 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
- 13. DISPOSAL CONSIDERATIONS

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Handle in accordance with good industrial hygiene and safety practice.
- Wear personal protective equipment.
- Wear suitable protective clothing.
- Avoid inhalation, ingestion and contact with skin and eyes.
- Avoid splashes.
- Avoid formation of aerosol.
- For personal protection, see section 8.

Hygiene measures

- Personal hygiene is an important work practice exposure control measure and the following general measures should be

taken when working with or handling this materials:

- 1) Do not store, use, and/or consume foods, beverages, tobacco products, or cosmetics in areas where this material is stored.
- 2) Wash hands and face carefully before eating, drinking, using tobacco, applying cosmetics, or using the toilet.
- 3) Wash exposed skin promptly to remove accidental splashes or contact with material.
- The user is responsible for monitoring the working environment in accordance with local laws and regulations.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/Storage conditions

- Take all necessary measures to avoid accidental discharge of products into drains and waterways due to the rupture of containers or transfer systems.
- Keep containers tightly closed in a dry, cool and well-ventilated place.
- Keep away from open flames, hot surfaces and sources of ignition.
- Keep away from incompatible materials to be indicated by the manufacturer.
- Keep away from: Hazardous reactions may occur on contact with certain chemicals. (Refer to the list of incompatible materials section 10: "Stability-Reactivity").

Packaging material

Suitable material

- Plastic materials.
- Stainless steel
- Coated metals.

Remarks

- Store in original container.

7.3 Specific end use(s)

- Consult the technical guidelines for the use of this substance/mixture.

SECTION 8: Exposure controls/personal protection

Introductory Remarks: These recommendations provide general guidance for handling this product. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Assistance with selection, use and maintenance of worker protection equipment is generally available from equipment manufacturers.

8.1 Control parameters

- Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Control measures

Engineering measures

- Where engineering controls are indicated by use conditions or a potential for excessive exposure exists, the following traditional exposure control techniques may be used to effectively minimize employee exposures :
- Effective exhaust ventilation system.
- Ensure adequate ventilation.
- Extract at emission point.
- Ensure that extracted air cannot be returned to the workplace through the ventilation system.
- Avoid splashes.
- Avoid formation of aerosol.

Individual protection measures

Respiratory protection

- Recommended Filter type: Ammonia/amines type
- This should be achieved by a good general extraction and -if practically feasible- by the use of a local exhaust ventilation.
- When respirators are required, select NIOSH/MSHA approved equipment based on actual or potential airborne concentrations and in accordance with the appropriate regulatory standards and/or industrial recommendations.
- Use a respirator with an approved filter if a risk assessment indicates this is necessary.

Hand protection

- Where there is a risk of contact with hands, use appropriate gloves.
- Gloves must be inspected prior to use.
- Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.
- Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Suitable material

- PVC
- Nitrile rubber
- Neoprene
- butyl-rubber

Eye protection

- Eye and face protection requirements will vary dependent upon work environment conditions and material handling practices. Appropriate ANSI Z87 approved equipment should be selected for the particular use intended for this material.
- Eye contact should be prevented through the use of:
- Tightly fitting safety goggles.
- Face-shield

Skin and body protection

- Full protective suit
- Footwear protecting against chemicals.
- Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures

- Personal hygiene is an important work practice exposure control measure and the following general measures should be taken when working with or handling this materials:
- 1) Do not store, use, and/or consume foods, beverages, tobacco products, or cosmetics in areas where this material is stored.
- 2) Wash hands and face carefully before eating, drinking, using tobacco, applying cosmetics, or using the toilet.
- 3) Wash exposed skin promptly to remove accidental splashes or contact with material.
- The user is responsible for monitoring the working environment in accordance with local laws and regulations.

Protective measures

- Emergency equipment immediately accessible, with instructions for use.
- Ensure that eyewash stations and safety showers are close to the workstation location.
- Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the potential hazards, and/or risks that may occur during use.
- The protective equipment must be selected in accordance with current local regulations and in cooperation with the supplier of the protective equipment.

SECTION 9: Physical and chemical properties

Physical and Chemical properties here represent typical properties of this product. Contact the business area using the Product information phone number in Section 1 for its exact specifications.

9.1 Information on basic physical and chemical properties

<u>Physical state</u>	liquid
<u>Color</u>	colorless to yellow. pale
<u>Odor</u>	No information available.
<u>Odor Threshold</u>	No data available
<u>Melting point/freezing point</u>	<u>Freezing point</u> : < -76 °F (< -60 °C)
<u>Initial boiling point and boiling range</u>	<u>Boiling point/boiling range</u> : 536 °F (280 °C) (760 mmHg (1,013.25 hPa))
<u>Flammability (solid, gas)</u>	No data available
<u>Flammability (liquids)</u>	No data available
<u>Flammability / Explosive limit</u>	No data available
<u>Flash point</u>	295 °F (146 °C) closed cup Flammability class: Will burn
<u>Autoignition temperature</u>	No data available
<u>Decomposition temperature</u>	No data available
<u>pH</u>	5.1 (10 %) Aqueous solution
<u>Viscosity</u>	<u>Viscosity, dynamic</u> : 9.78 mPa.s (73 °F (23 °C)) <u>Viscosity, kinematic</u> : 9.4 mm ² /s (73 °F (23 °C))
<u>Solubility</u>	<u>Water solubility</u> : soluble <u>Solubility in other solvents</u> : No information available.
<u>Partition coefficient: n-octanol/water</u>	log Pow: 0.39
<u>Vapor pressure</u>	< 0.00008 mmHg (< 0.0001 hPa) (68 °F (20 °C))
<u>Density</u>	ca. 1.04 g/cm ³ (68 °F (20 °C))

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Relative density 1.043 (68 °F (20 °C))

Relative vapor density No data available

Particle characteristics No data available

Evaporation rate (Butylacetate = 1) No data available

9.2 Other information

Oxidizing properties Not considered as oxidizing., Structure-activity relationship (SAR)

Self-ignition 734 °F (390 °C)
Method: EU Test Guideline A15

Impact sensitivity negative
Mechanical sensitivity (shock)

negative
Thermal sensitivity

Surface tension 69 mN/m (73 °F (23 °C))

SECTION 10: Stability and reactivity**10.1 Reactivity**

- Stable at normal ambient temperature and pressure.

10.2 Chemical stability

- Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

- No dangerous reaction known under conditions of normal use.
- Hazardous polymerization does not occur.

10.4 Conditions to avoid

- Keep away from open flames, hot surfaces and sources of ignition.
- Avoid excessive heat for prolonged periods of time.

10.5 Incompatible materials

- Strong oxidizing agents

10.6 Hazardous decomposition products

- On combustion or on thermal decomposition (pyrolysis), releases:
- Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).
- Nitrogen oxides (NOx)

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity****Acute oral toxicity**

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Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

LD50 : > 2,000 mg/kg - Rat , female
Method: OECD Test Guideline 423
Not classified as hazardous for acute oral toxicity according to GHS.
No mortality observed at this dose.
Unpublished internal reports
No data available

Acute inhalation toxicity**Acute dermal toxicity**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

LD50 : > 2,000 mg/kg - Rat , male and female
Method: OECD Test Guideline 402
Not classified as hazardous for acute dermal toxicity according to GHS.
No mortality observed at this dose.
Unpublished internal reports
No data available

Acute toxicity (other routes of administration)**Skin corrosion/irritation**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Rabbit
Not classified as irritating to skin.
Method: OECD Test Guideline 404
Unpublished internal reports

Serious eye damage/eye irritation

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Rabbit
Irritating to eyes.
Method: OECD Test Guideline 405
Unpublished internal reports

Respiratory or skin sensitization

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Local lymph node assay - Mouse
Does not cause skin sensitization.
Method: OECD Test Guideline 429
Unpublished internal reports

Mutagenicity**Genotoxicity in vitro**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Ames test
with and without metabolic activation

negative
Method: OECD Test Guideline 471
Unpublished internal reports
Chromosome aberration test in vitro
Strain: Human lymphocytes
with and without metabolic activation

negative
Method: OECD Test Guideline 473
Unpublished internal reports

Gene mutation assays in mammalian cells.
Strain: Chinese hamster cells
with and without metabolic activation

negative
Method: OECD Test Guideline 476
Unpublished internal reports

Genotoxicity in vivo

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Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

In vivo micronucleus test - Mouse
Method: OECD Test Guideline 474

negative
Unpublished internal reports
No data available

Carcinogenicity

This product does not contain any ingredient designated as probable or suspected human carcinogens by:

NTP
IARC
OSHA

Toxicity for reproduction and development**Toxicity to reproduction / fertility**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Rat, male and female, Oral
Fertility NOAEL Parent: 1,000 mg/kg
Method: OECD Test Guideline 422
Gavage, No toxicity to reproduction, no impairment of fertility has been observed,
Unpublished internal reports

Developmental Toxicity/Teratogenicity

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Rat, female
Teratogenicity NOEL: 1,000mg/kg
Method: OECD Test Guideline 414
Unpublished internal reports
Rat, male and female, Oral
Teratogenicity NOAEL: 1,000mg/kg
Method: OECD Test Guideline 422
No effect observed on development, Unpublished internal reports

STOT**STOT-single exposure**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

The substance or mixture is not classified as specific target organ toxicant, single exposure according to GHS criteria.

STOT-repeated exposure

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

The substance or mixture is not classified as specific target organ toxicant, repeated exposure according to GHS criteria.

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Oral 90 Days - Rat , male and female
NOAEL: 1000 mg/kg bw/day
Method: OECD Test Guideline 408
Gavage
Not considered to cause serious damage to health on repeated exposure
Unpublished internal reports
Oral 42 Days - Rat , male and female
NOAEL: 1000 mg/kg bw/day
Method: OECD Test Guideline 422
Gavage
Not considered to cause serious damage to health on repeated exposure
Unpublished internal reports

Experience with human exposure

No data available

CMR effects**Mutagenicity**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

Aspiration toxicity

No data available

SECTION 12: Ecological information**12.1 Toxicity****Aquatic Compartment****Acute toxicity to fish**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

LC50 - 96 h : > 100 mg/l - Brachydanio rerio (zebrafish)
static test
Analytical monitoring: yes

Method: OECD Test Guideline 203
Not harmful to fish (LC/LL50 > 100 mg/L)
Unpublished internal reports

Acute toxicity to daphnia and other aquatic invertebrates

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

EC50 - 48 h : > 100 mg/l - Daphnia magna (Water flea)
static test
Analytical monitoring: yes
Method: OECD Test Guideline 202
Not harmful to aquatic invertebrates. (EC/EL50 > 100 mg/L)
Unpublished internal reports

Toxicity to aquatic plants

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

ErC50 - 72 h : > 100 mg/l - Pseudokirchneriella subcapitata (microalgae)
static test
Analytical monitoring: yes
Method: OECD Test Guideline 201
Not harmful to algae (EC/EL50 > 100 mg/L)
Unpublished internal reports

NOEC - 72 h : 100 mg/l - Pseudokirchneriella subcapitata (microalgae)
static test
Analytical monitoring: yes
Method: OECD Test Guideline 201
No adverse chronic effect observed up to and including the threshold of 1 mg / L.
Unpublished internal reports

Toxicity to microorganisms

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

EC50 - 3 h : > 1,000 mg/l - activated sludge
static test
Analytical monitoring: no
Method: OECD Test Guideline 209
Unpublished internal reports

Chronic toxicity to fish

No data available

Chronic toxicity to daphnia and other aquatic invertebrates

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

> 100 mg/l - 21 d - Daphnia magna (Water flea)
semi-static test
Analytical monitoring: yes
Method: OECD Test Guideline 211
No adverse chronic effect observed up to and including the threshold of 1 mg / L.
Unpublished internal reports

Terrestrial Compartment**Toxicity to soil dwelling organisms**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

LC50: > 1,000 mg/kg - 14 Days - Eisenia fetida (earthworms)

Method: OECD Test Guideline 207

Unpublished internal reports

NOEC: > 1,000 mg/kg - 14 Days - Eisenia fetida (earthworms)

Method: OECD Test Guideline 207

Unpublished internal reports

12.2 Persistence and degradability**Abiotic degradation****Stability in water**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

DT50: Half-life value: 342 h (25 °C)

pH: 9.0

Method: OECD Test Guideline 111

Unpublished internal reports

Physical- and photo-chemical elimination

No data available

Biodegradation**Biodegradability**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Ready biodegradability study:

Method: OECD Test Guideline 301F

33.7 % - 28 d

The substance does not fulfill the criteria for ready biodegradability but fulfills the criteria for ultimate aerobic biodegradability

Inoculum: activated sludge

O₂ consumption

Unpublished reports

Inherent biodegradability study

Method: OECD Test Guideline 302 B

95.8 % - 28 d

The substance fulfills the criteria for inherent ultimate biodegradability

Dissolved organic carbon (DOC)

Inoculum: activated sludge

Unpublished reports

12.3 Bioaccumulative potential**Partition coefficient: n-octanol/water**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Not potentially bioaccumulable

Bioconcentration factor (BCF)

No data available

12.4 Mobility in soil**Adsorption potential (K_{oc})**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Adsorption/Soil

K_{oc}: < 17.8

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Method: OECD Test Guideline 121
Unpublished internal reports

Known distribution to environmental compartments

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Ultimate destination of the product: Water

12.5 Results of PBT and vPvB assessment

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Not persistent, bioaccumulative, and toxic (PBT).
Not very persistent and very bioaccumulative (vPvB).

12.6 Other adverse effects**Ecotoxicity assessment****Short-term (acute) aquatic hazard**

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

Not harmful to aquatic life (LC/LL50, EC/EL50 > 100 mg/L)

Long-term (chronic) aquatic hazard

Pentanoic acid, 5-(dimethylamino)-2-methyl-5-oxo-, methyl ester

No adverse chronic effect observed up to and including the threshold of 1 mg / L.

SECTION 13: Disposal considerations**13.1 Waste treatment methods****Product Disposal*****Prohibition***

- Do not discharge directly into the environment.
- Dispose of in accordance with local regulations.
- Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate. Please be advised that state and local requirements for waste disposal may be more restrictive or otherwise different from federal laws and regulations. Consult state and local regulations regarding the proper disposal of this material.

Waste Code

- Environmental Protection Agency
- Hazardous Waste – NO

Advice on cleaning and disposal of packaging***Prohibition***

- Do NOT dispose of untreated packaging with industrial waste.
- Do not dispose of with domestic refuse.
- Empty remaining contents.
- Clean using steam.
- Monitor the residual vapors.
- Dispose of rinse water in accordance with local and national regulations.
- Containers that cannot be cleaned must be treated as waste.
- Dispose of contents/ container to an approved waste disposal plant.
- Dispose of in accordance with local regulations.

- Where possible recycling is preferred to disposal or incineration.
- The recycled material must be completely dry and free of pollutants.

SECTION 14: Transport information**49 CFR**

not regulated

TDG

not regulated

NOM

not regulated

IMDG

not regulated

IATA

not regulated

Note: The above regulatory prescriptions are those valid on the date of publication of this sheet. Given the possible evolution of transportation regulations for hazardous materials, it would be advisable to check their validity with your sales office.

SECTION 15: Regulatory information**15.1 Notification status**

Inventory Information	Status
United States TSCA Inventory	- All substances listed as active on the TSCA inventory
Canadian Domestic Substances List (DSL)	- Listed on Inventory
Australian Inventory of Industrial Chemicals (AIIC)	- All components are listed on the inventory, regulatory obligations/restrictions apply
Japan. ENCS - Existing and New Chemical Substances Inventory	- One or more components not listed on inventory
Korea. Korean Existing Chemicals Inventory (KECI)	- Listed on Inventory
China. Inventory of Existing Chemical Substances in China (IECSC)	- Listed on Inventory
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	- One or more components not listed on inventory
Taiwan Chemical Substance Inventory (TCSI)	- Listed on Inventory
New Zealand. Inventory of Chemical Substances	- All components are listed on the NZIoC inventory. Additional HSNO obligations may apply. Please refer to Section 15 of SDS for New Zealand.

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EU. European Registration, Evaluation, Authorization and Restriction of Chemical (REACH)	- When purchased from a Syensqo legal entity based in the EEA ("European Economic Area"), this product is compliant with the registration provisions of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt, and/or registered. When purchased from a legal entity outside of the EEA, please contact your local representative for additional information.
Korea. Act on Registration and Evaluation of Chemicals	- When purchased from a Syensqo legal entity based in Korea, this product is compliant with "Act on Registration and Evaluation of Chemicals" (AREC or K-REACH, Article 10) as all its components are either excluded, exempt, and/or (pre)registered. When purchased from a legal entity outside of Korea, please contact your local representative for additional information.

15.2 Federal Regulations

US. EPA EPCRA SARA Title III**SARA HAZARD DESIGNATION SECTIONS 311/312 (40 CFR 370)**

Serious eye damage or eye irritation	Yes
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The categories not mentioned are not relevant for the product.

Section 313 Toxic Chemicals (40 CFR 372.65)

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Section 302 Emergency Planning Extremely Hazardous Substance Threshold Planning Quantity (40 CFR 355)

This material does not contain any components with a section 302 EHS TPQ.

Section 302 Emergency Planning Extremely Hazardous Substance Reportable Quantity (40 CFR 355)

This material does not contain any components with a SARA 302 RQ.

Section 304 Emergency Release Notification Reportable Quantity (40 CFR 355)

This material does not contain any components with a section 304 EHS RQ.

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Components	CAS-No.	Reportable quantity
Methanamine, N-methyl-	124-40-3	1000 lb

TSCA Lists

US. TSCA Section 12(b) Export Notification (40 CFR 707)

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Components	CAS-No.
Pentanedioic acid, 2-methyl-, 1,5-dimethyl ester	14035-94-0

15.3 State Regulations

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)

This product can expose you to chemicals including Methanol (CAS # 67-56-1) , which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information**NFPA (National Fire Protection Association) - Classification**

Health	2 moderate
Flammability	1 slight
Instability or Reactivity	0 minimal

HMIS (Hazardous Materials Identification System (Paint & Coating)) - Classification

Health	2 moderate
Flammability	1 slight
Reactivity	0 minimal
PPE	Determined by User; dependent on local conditions

Further information

- Distribute new edition to clients

Date Prepared: 02/18/2026

Key or legend to abbreviations and acronyms used in the safety data sheet

- ACGIH: American Conference of Governmental Industrial Hygienists
- OSHA: Occupational Safety and Health Administration
- NTP: National Toxicology Program
- IARC: International Agency for Research on Cancer
- NIOSH: National Institute for Occupational Safety and Health
- ADR: European Agreement on International Carriage of Dangerous Goods by Road.
- ADN: European Agreement on the International Carriage of Dangerous Goods by Inland Waterways.
- RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.
- IATA: International Air Transport Association.
- ICAO-TI: Technical Specification for Safe Transport of Dangerous Goods by Air.
- IMDG: International Maritime Dangerous Goods.
- TWA: Time weighted average
- ATE: Estimated value of acute toxicity
- EC: European Community number
- CAS: Chemical Abstracts Service.
- LD50: Substance that causes 50% (half) death in the test animals group (Median Fatal Dose).
- LC50: Substance concentration causing 50% (half) death in the test animals group.
- EC50: Effective Concentration of the substance causing the maximum of 50%.
- PBT: Persistent, Bioaccumulative and Toxic substance.
- vPvB: Very Persistent and Very Bioaccumulative.
- SEA: Classification, labeling, packaging regulation
- DNEL: Derived No Effect Level
- PNEC: Predicted No Effect Concentration
- STOT: Specific Target Organ Toxicity

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Revision Date 02/18/2026

Not all acronyms listed above are referenced in this SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. Such information is only given as a guidance to help the user handle, use, process, store, transport, dispose and release the product in satisfactory safety conditions and is not to be considered as a warranty or quality specification. The information exclusively relates to the designated product in its unaltered state. Safety and health hazards may change if such product is used in combination with other materials or in any other manufacturing process. Users are responsible for compliance with all regulations linked to product related activities, and to use the products in accordance with technical instructions, if any.