

SAFETY DATA SHEET

ETHAFLOW™ 6704



Version 2.0
Revision Date:
10/10/2022

Date of last issue: 12/10/2014
Date of first issue: 04/12/2013

SECTION 1. IDENTIFICATION

Product identifier

Product name : ETHAFLOW™ 6704
Other means of identification : triphenyl phosphite

Recommended use of the chemical and restrictions on use

Recommended use : Antioxidant
Polymer stabilizer
Restrictions on use : For professional and industrial installation and use only.

Manufacturer or supplier's details

Supplier

Company : SI Group, Inc.
Address : 1790 Hughes Landing Blvd., Suite 600
The Woodlands, TX
United States of America (USA)
77380
E-mail address : msdsrequest@siigroup.com

Emergency telephone

Emergency Phone Number : CHEMTREC/US : +1 703-741-5970
NCEC/CHINA : 400 120 6011
NCEC/INDIA : 000 800 100 7479
NCEC/ROW : +44 1235 239670

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Acute toxicity (Oral) : Category 4
Skin irritation : Category 2
Eye irritation : Category 2A

GHS label elements

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Hazard pictograms

:



Signal Word

: Warning

Hazard Statements

: H302 Harmful if swallowed.
H315 Causes skin irritation.
H319 Causes serious eye irritation.

Precautionary Statements

: **Prevention:**
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.
P302 + P352 IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance
Substance name : triphenyl phosphite

Chemical nature : Polymer stabilizer

Hazardous ingredients

Chemical name	CAS-No.	Concentration (% w/w)
triphenyl phosphite	101-02-0	>= 90 - <= 100
Phenol	108-95-2	>= 0.1 - < 0.8

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The exact percentage concentrations of components are being withheld as a trade secret in accordance with paragraph (i) of §1910.1200

SECTION 4. FIRST AID MEASURES

- | | | |
|---|---|---|
| General advice | : | Inhalation of vapours or mists of the product may be irritating to the respiratory system.
Move out of dangerous area.
Show this material safety data sheet to the doctor in attendance. |
| If inhaled | : | Move to fresh air in case of accidental inhalation of dust or fumes from overheating or combustion.
If symptoms persist, call a physician. |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician. |
| In case of eye contact | : | Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : | Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Obtain medical attention. |
| Most important symptoms and effects, both acute and delayed | : | irritant effects
Harmful if swallowed.
Causes skin irritation.
Causes serious eye irritation. |
| Notes to physician | : | The first aid procedure should be established in consultation with the doctor responsible for industrial medicine. |

SECTION 5. FIRE-FIGHTING MEASURES

- | | | |
|---------------------------------------|---|---|
| Suitable extinguishing media | : | Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Unsuitable extinguishing media | : | High volume water jet |
| Specific hazards during fire fighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : | No hazardous combustion products are known |
| Further information | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment | : | In the event of fire, wear self-contained breathing apparatus. |

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for fire-fighters

SECTION 6. ACCIDENTAL RELEASE MEASURES

- | | | |
|---|---|--|
| Personal precautions, protective equipment and emergency procedures | : | Wear suitable protective equipment.
Avoid contact with skin and eyes.
Use personal protective equipment.
Ensure adequate ventilation. |
| Environmental precautions | : | Do not flush into surface water or sanitary sewer system. Do not let product enter drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods and materials for containment and cleaning up | : | Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal. |

SECTION 7. HANDLING AND STORAGE

- | | | |
|---|---|--|
| Advice on protection against fire and explosion | : | Normal measures for preventive fire protection. |
| Advice on safe handling | : | Material can accumulate static charges from material handling management. Bond and ground as appropriate while recognizing that bonding and grounding alone may be insufficient to eliminate the potential hazard from static-accumulating flammable liquids. For additional recommendations, consult an applicable guideline such as National Fire Protection Association [NFPA] 77, "Recommended Practices on Static Electricity" and API RP "Recommended Practice 2003, Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" (2008)
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations. |
| Conditions for safe storage | : | Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage. |
| Further information on storage stability | : | No decomposition if stored and applied as directed. |

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Phenol	108-95-2	Phenol	Urine	End of shift (As soon as possible after exposure ceases)	250 mg/g Creatinine	ACGIH BEIACGIH - Biological Exposure Indices (BEI)

Engineering measures : Use mechanical ventilation for general area control.
Ensure that extracted air cannot be returned to the workplace through the ventilation system.
Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protective equipment

Respiratory protection : In the case of vapor formation use a respirator with an approved filter.

Hand protection : Polyvinyl alcohol or nitrile- butyl-rubber gloves Before removing gloves clean them with soap and water.

Remarks : Polyvinyl alcohol or nitrile- butyl-rubber gloves Before removing gloves clean them with soap and water.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

Environmental exposure controls

Water : Do not let product enter drains.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid
Color : colorless
Odor : slight, phenol-like
Odor Threshold : No data available

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pH	:	No data available
Melting point/range	:	22 - 25 °C / 22 - 25 °C
Boiling point/boiling range	:	> 250 °C / 250 °C (1.013 hPa)
Flash point	:	146 °C / 146 °C
Evaporation rate	:	<Ether
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	No data available
Relative vapor density	:	Heavier than air
Relative density	:	1.182 (25 °C / 25 °C)
Bulk density	:	No data available
Solubility(ies)	:	
Water solubility	:	insoluble, hydrolyzes
Solubility in other solvents	:	soluble
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	220 °C / 220 °C
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Surface tension	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	Stable under recommended storage conditions.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	Hydrolyzes on contact with water. Stable under recommended storage conditions. No decomposition if used as directed.
Conditions to avoid	:	No data available
Incompatible materials	:	Water

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Hazardous decomposition products : Carbon oxides
Oxides of phosphorus

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Eye contact
Skin contact
Ingestion

Acute toxicity

Harmful if swallowed.

Product:

Acute oral toxicity : LD50 (Rat): 1,600 mg/kg
Acute inhalation toxicity : Remarks: Not classified due to lack of data.
Acute dermal toxicity : Remarks: May cause skin irritation.

Components:

triphenyl phosphite:

Acute oral toxicity : LD50 (Rat): 1,600 mg/kg

Phenol:

Acute oral toxicity : LD50 (Rat): 340 mg/kg
Acute dermal toxicity : LD50 (Rabbit): 850 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Product:

Remarks : May cause skin irritation in susceptible persons.

Components:

triphenyl phosphite:

Species : Rabbit
Result : Irritating to skin.

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks : Vapors may cause irritation to the eyes, respiratory system and the skin.

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Components:**triphenyl phosphite:**

Species : Rabbit
Result : Irritating to eyes.

Respiratory or skin sensitization**Skin sensitization**

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Product:

Remarks : No data available

Components:**triphenyl phosphite:**

Species : Guinea pig
Result : Did not cause sensitization on laboratory animals.

Germ cell mutagenicity

Not classified based on available information.

Product:

Genotoxicity in vitro : Test Type: Ames test
Result: negative

Genotoxicity in vivo : Remarks: Not classified due to lack of data.

Germ cell mutagenicity - : Not classified due to lack of data.
Assessment

Components:**triphenyl phosphite:**

Genotoxicity in vitro : Test Type: Ames test
Result: negative

Genotoxicity in vivo : Test Type: in vivo assay
Result: negative

Germ cell mutagenicity - : Did not show mutagenic effects in animal experiments.
Assessment

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Carcinogenicity

Not classified based on available information.

Product:

Carcinogenicity - Assessment : Not classified due to lack of data.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Product:

Reproductive toxicity - Assessment : Not classified due to lack of data.

STOT-single exposure

Not classified based on available information.

Product:

Remarks : Not classified due to lack of data.

STOT-repeated exposure

Not classified based on available information.

Product:

Remarks : Not classified due to lack of data.

Repeated dose toxicity

Product:

Remarks : Not classified due to lack of data.

Aspiration toxicity

Not classified based on available information.

Product:

Not classified due to lack of data.

Further information

Product:

Remarks : No data available

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SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****Phenol:**

Toxicity to fish : LC50 (Fish): 5 - 12 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia): 7.5 - 100 mg/l

M-Factor (Acute aquatic toxicity) : 1

Toxicity to microorganisms : EC10 (Bacteria): 10 - 30,000 mg/l

Persistence and degradability**Product:**

Biodegradability : Remarks: No data available

Bioaccumulative potential**Product:**

Bioaccumulation : Remarks: No data available

Components:**Phenol:**

Partition coefficient: n-octanol/water : log Pow: 1.5

Mobility in soil**Product:**

Mobility : Remarks: No data available

Other adverse effects**Product:**

Results of PBT and vPvB assessment : This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

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Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Offer surplus and non-recyclable solutions to a licensed disposal company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(triphenyl phosphite)
Class : 9
Packing group : III
Labels : Class 9 - Miscellaneous Dangerous Goods
Environmentally hazardous : yes

IMDG-Code

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(triphenyl phosphite, triphenyl phosphite)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

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UN/ID/NA number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (triphenyl phosphite)
Class : 9
Packing group : III
Labels : Class 9 - Miscellaneous Dangerous Goods
ERG Code : 171
Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

Components	CAS-No.	Component TPQ (lbs)
Phenol	108-95-2	10000
Phenol	108-95-2	500
Phenol	108-95-2	500*

*: Solid in the molten or powdered form (particles < 100 microns), in solution, or meeting the NFPA reactivity criteria

SARA 311/312 Hazards : See section 2 for classified hazards based on component information

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

The following Hazardous Substances are listed under the U.S. Clean Water Act, Section 311, Table 116.4A:

Phenol	108-95-2	>= 0.1 - < 1 %
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The following Hazardous Chemicals are listed under the U.S. CleanWater Act, Section 311, Table 117.3:

II	Phenol	108-95-2	>= 0.1 - < 1 %
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This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

California Prop. 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

TSCA	: On TSCA Inventory
DSL	: All components of this product are on the Canadian DSL
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
ISHL	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: Not in compliance with the inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

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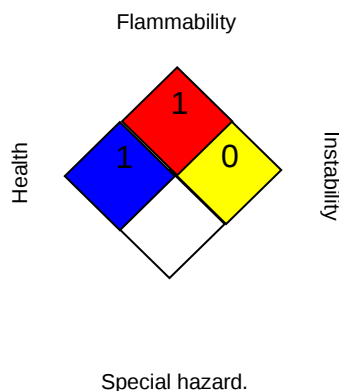
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SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH	/	1
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registra-

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tion, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

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The information and recommendations contained in this safety data sheet are, to the best of SI Group's knowledge, belief and experience, accurate and reliable as of the date of its publication and describe the product only with regard to safety requirements. It is the user's responsibility to confirm that it is using the most current available version of this safety data sheet. The information and recommendations herein are offered for the user's consideration and examination. Identified uses in this safety data sheet do neither represent an agreement on the quality of the Product nor a designated use. For the avoidance of doubt, nothing herein shall be construed as relieving the user of its responsibility to ensure that the product is suitable for the intended use and that any proprietary rights, existing laws and legislation are observed. NO WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING THE PRODUCT DESCRIPTIONS, DATA OR INFORMATION HEREIN. This safety data sheet is neither a Certificate of Analysis (CoA) nor a technical data sheet and shall not be mistaken for a description of the product's specifications. If user repackages this product, it is the user's responsibility to insure proper health, safety and other necessary information is included with and/or on the packaging. Appropriate warnings and safe-handling procedures should be provided to handlers and further users of the product. Alteration of this document is strictly prohibited. Except to the extent required by law, re-publication or retransmission of this document, in whole or in part, is not permitted.

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