

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier**

- Trade name RHODOLINE® 226 35

1.2 Relevant identified uses of the substance or mixture and uses advised against

- no data available

1.3 Details of the supplier of the safety data sheet**Company**

Syensqo USA LLC.,
2564 US HIGHWAY 1, LAWRENCE, NJ 08648 USA,
Tel.: +1.609.860.4000

1.4 Emergency telephone

FOR EMERGENCIES INVOLVING A SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CONTACT CHEMTREC (24-Hour Number): +1-800-424-9300 within the United States and Canada, or +1-703-527-3887 for international collect calls.

Disclaimer

The ® indicates a Registered Trademark in the United States and the ™ indicates a trademark in the United States. The mark may also be registered, subject of an application for registration, or a trademark in other countries.

SECTION 2: Hazards identification

Although OSHA has not adopted the environmental portion of the GHS regulations, this document may include information on environmental effects.

2.1 Classification of the substance or mixture**HCS 2012 (29 CFR 1910.1200)**

- Not a hazardous product according to the OSHA Globally Harmonized System (GHS).

2.2 Label elements**HCS 2012 (29 CFR 1910.1200)**

- Not a hazardous product according to the OSHA Globally Harmonized System (GHS).

2.3 Other hazards which do not result in classification

None identified

SECTION 3: Composition/information on ingredients**3.1 Substance**

- Not applicable, this product is a mixture.

3.2 Mixture

- Chemical nature Aqueous solution of acrylic polymer

Hazardous Ingredients and Impurities

Chemical name	Identification number CAS-No.	Concentration [%]
Acrylic Polymer	28205-96-1	<= 35

Remarks

- No ingredients are hazardous.

Non Hazardous Ingredients and Impurities

Chemical name	Identification number CAS-No.	Concentration [%]
Water	7732-18-5	40- 70
Acrylic Polymer	28205-96-1	30- 60

SECTION 4: First aid measures**4.1 Description of first-aid measures****General advice**

- First responder needs to protect himself.
- When symptoms persist or in all cases of doubt seek medical advice.

In case of inhalation

- Move to fresh air.
- Keep at rest.
- Consult a physician if necessary.

In case of skin contact

- Take off contaminated clothing and shoes immediately.
- Wash off immediately with soap and plenty of water.
- Use a mild soap if available.
- Get medical attention immediately if symptoms occur.

In case of eye contact

- Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
- If eye irritation persists, consult a physician.

In case of ingestion

- Do not induce vomiting without medical advice.
- Rinse mouth with water.
- Do not give anything to drink.
- Keep at rest.
- Consult a physician if necessary.

4.2 Most important symptoms and effects, both acute and delayed

- no data available

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician

- All treatments should be based on observed signs and symptoms of distress in the patient. Consideration should be given to the possibility that overexposure to materials other than this product may have occurred.

SECTION 5: Firefighting measures

Flash point > 200 °F (> 93 °C)
Pensky-Martens closed cup
Flammability class: Will burn

Autoignition temperature No data available

Flammability / Explosive limit No data available

5.1 Extinguishing media**Suitable extinguishing media**

- Extinguishing media - small fires
- Water spray
- Carbon dioxide (CO₂)
- Multipurpose powders
- Alcohol-resistant foam
- Extinguishing media - large fires
- Water spray
- Multipurpose powders
- Alcohol-resistant foam

Unsuitable extinguishing media

- Do not use a solid water stream as it may scatter and spread fire.

5.2 Special hazards arising from the substance or mixture**Specific hazards during fire fighting**

- The pressure in sealed containers can increase under the influence of heat.
- Hazardous decomposition products formed under fire conditions.
- (following evaporation of water)
- High concentrations of toxic or harmful products may remain in the residual liquid once the fire has been extinguished.

Hazardous combustion products:

- Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

5.3 Advice for firefighters**Special protective equipment for fire-fighters**

- Firefighters should wear NIOSH/MSHA approved self-contained breathing apparatus and full protective clothing.
- Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing.

Specific fire fighting methods

- Stay upwind.
- Fight fire with normal precautions from a reasonable distance.
- Do not use a solid water stream as it may scatter and spread fire.
- Cool down the containers / equipment exposed to heat with a water spray. Ensure that there is NO direct contact between the water and the product.
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Further information

- Evacuate personnel to safe areas.
- Intervention only by capable personnel who are trained and aware of the hazards of the product.
- Never approach containers which have been exposed to fire, without cooling them sufficiently.
- Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
- Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

- Avoid inhalation, ingestion and contact with skin and eyes.
- Wear chemical resistant personal protective equipment.
- Wear suitable gloves.
- Wear suitable protective clothing.
- In the case of dust or aerosol formation use respirator with an approved filter.
- In the case of vapor formation use a respirator with an approved filter.
- Wear as appropriate:
 - Safety glasses with side-shields
- Stop leak if safe to do so.
- For further information refer to section 8 "Exposure controls / personal protection."

6.2 Environmental precautions

- Prevent further leakage or spillage if safe to do so.
- Contain the spilled material by diking.
- The product should not be allowed to enter drains, water courses or the soil.
- Spills may be reportable to the National Response Center (800-424-8802) and to state and/or local agencies

6.3 Methods and materials for containment and cleaning up

- Stop leak if safe to do so.
- Dam up with sand or inert earth (do not use combustible materials).
- Soak up with inert absorbent material.
- Shovel or sweep up.
- Keep in suitable, closed containers for disposal.
- Never return spills in original containers for re-use.

- Wash nonrecoverable remainder with large amounts of water.
- Clean contaminated surface thoroughly.
- Recover the cleaning water for subsequent disposal.
- Decontaminate tools, equipment and personal protective equipment in a segregated area.
- Dispose of in accordance with local regulations.

Additional advice

- Material can create slippery conditions.

6.4 Reference to other sections

- 7. HANDLING AND STORAGE
- 8. EXPOSURE CONTROLS/PERSONAL PROTECTION
- 13. DISPOSAL CONSIDERATIONS

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

- Handle in accordance with good industrial hygiene and safety practice.
- Risk assessments, along with appropriate identification and implementation of the corresponding risk controls, are to be conducted by competent person(s) on the intended work processes involving this product.
- Advice on safe handling
 - If dust production may be expected from further processing, handling or by other means:
 - Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.
 - Provide for appropriate exhaust ventilation and dust collection at machinery.
 - Dust must be extracted directly at the point of origin.
 - Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).
- Wear personal protective equipment.
- Wear suitable protective clothing.
- This product, as is, is not known to cause any adverse effect on inhalation, ingestion and contact with skin and eyes
- An appropriate level of caution is advised towards any potential exposures.
- For personal protection, see section 8.

Hygiene measures

- Personal hygiene is an important work practice exposure control measure and the following general measures should be taken when working with or handling this materials:
- 1) Do not store, use, and/or consume foods, beverages, tobacco products, or cosmetics in areas where this material is stored.
- 2) Wash hands and face carefully before eating, drinking, using tobacco, applying cosmetics, or using the toilet.
- 3) Wash exposed skin promptly to remove accidental splashes or contact with material.
- The user is responsible for monitoring the working environment in accordance with local laws and regulations.
- The effective operation of a facility should include review of engineering controls, proper personal protective equipment, appropriate degowning and decontamination procedures, industrial hygiene monitoring, medical surveillance and the use of administrative controls.
- Air sampling and / or biological monitoring of the substances shown in Section 8.1 are to be conducted using methods accepted by local competent authorities responsible for workplace safety and health.

7.2 Conditions for safe storage, including any incompatibilities**Technical measures/Storage conditions**

- Take all necessary measures to avoid accidental discharge of products into drains and waterways due to the rupture of containers or transfer systems.
- Keep containers tightly closed in a dry, cool and well-ventilated place.
- Keep away from open flames, hot surfaces and sources of ignition.
- Keep away from incompatible materials to be indicated by the manufacturer.
- Keep away from: Hazardous reactions may occur on contact with certain chemicals. (Refer to the list of incompatible materials section 10: "Stability-Reactivity").

Packaging material**Suitable material**

- Plastic materials.
- Coated metals.
- Stainless steel

Requirements for storage rooms and vessels

Recommended storage temperature: > 32 °F (> 0 °C)

- After drying leaves a film adhering to the surfaces. Immediately rinse contaminated containers, equipment, and tools with water.

7.3 Specific end use(s)

- no data available

SECTION 8: Exposure controls/personal protection

Introductory Remarks: These recommendations provide general guidance for handling this product. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Assistance with selection, use and maintenance of worker protection equipment is generally available from equipment manufacturers.

8.1 Control parameters

- Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Control measures

Engineering measures

- Risk assessments, along with appropriate identification and implementation of the corresponding risk controls, are to be conducted by competent person(s) on the intended work processes involving this product.
- Where engineering controls are indicated by use conditions or a potential for excessive exposure exists, the following traditional exposure control techniques may be used to effectively minimize employee exposures :
 - Facilities and equipment easily cleanable.
 - Effective exhaust ventilation system.
 - Extract at emission point.
 - Ensure adequate ventilation.
 - Ensure that extracted air cannot be returned to the workplace through the ventilation system.
 - If dust production may be expected from further processing, handling or by other means:
 - Dust must be extracted directly at the point of origin.
 - Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

Individual protection measures

Respiratory protection

- This should be achieved by a good general extraction and -if practically feasible- by the use of a local exhaust ventilation.
- When respirators are required, select NIOSH/MSHA approved equipment based on actual or potential airborne concentrations and in accordance with the appropriate regulatory standards and/or industrial recommendations.

Hand protection

- Where there is a risk of contact with hands, use appropriate gloves.
- Gloves must be inspected prior to use.
- Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.
- Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Suitable material

- Neoprene
- Nitrile rubber
- PVC

Eye protection

- Eye and face protection requirements will vary dependent upon work environment conditions and material handling practices. Appropriate ANSI Z87 approved equipment should be selected for the particular use intended for this material.
- Eye contact should be prevented through the use of:
 - Safety glasses with side-shields

Skin and body protection

- Lightweight protective clothing.
- Footwear protecting against chemicals.
- Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures

- Personal hygiene is an important work practice exposure control measure and the following general measures should be taken when working with or handling this materials:
 - 1) Do not store, use, and/or consume foods, beverages, tobacco products, or cosmetics in areas where this material is stored.
 - 2) Wash hands and face carefully before eating, drinking, using tobacco, applying cosmetics, or using the toilet.
 - 3) Wash exposed skin promptly to remove accidental splashes or contact with material.

- The user is responsible for monitoring the working environment in accordance with local laws and regulations.
- The effective operation of a facility should include review of engineering controls, proper personal protective equipment, appropriate degowning and decontamination procedures, industrial hygiene monitoring, medical surveillance and the use of administrative controls.
- Air sampling and / or biological monitoring of the substances shown in Section 8.1 are to be conducted using methods accepted by local competent authorities responsible for workplace safety and health.

Protective measures

- Emergency equipment immediately accessible, with instructions for use.
- Ensure that eyewash stations and safety showers are close to the workstation location.
- Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the potential hazards, and/or risks that may occur during use.
- The protective equipment must be selected in accordance with current local regulations and in cooperation with the supplier of the protective equipment.

SECTION 9: Physical and chemical properties

Physical and Chemical properties here represent typical properties of this product. Contact the business area using the Product information phone number in Section 1 for its exact specifications.

9.1 Information on basic physical and chemical properties

<u>Physical state</u>	liquid
<u>Form</u>	thin
<u>Color</u>	colorless
<u>Odor</u>	odorless
<u>Odor Threshold</u>	No data available
<u>Melting point/freezing point</u>	No data available
<u>Initial boiling point and boiling range</u>	<u>Boiling point/boiling range</u> : > 212 °F (100 °C) (760 mmHg (1,013.25 hPa))
<u>Flammability (solid, gas)</u>	No data available
<u>Flammability (liquids)</u>	No data available
<u>Flammability / Explosive limit</u>	No data available
<u>Flash point</u>	> 200 °F (> 93 °C) Pensky-Martens closed cup Flammability class: Will burn
<u>Autoignition temperature</u>	No data available
<u>Decomposition temperature</u>	No data available
<u>pH</u>	7.0 (100 %)
<u>Viscosity</u>	No data available
<u>Solubility</u>	<u>Water solubility</u> : soluble
<u>Partition coefficient: n-octanol/water</u>	No data available
<u>Vapor pressure</u>	< 17.5 mmHg (23.33 hPa) (68 °F (20 °C))
<u>Density</u>	ca. 1.23 g/cm ³ (68 °F (20 °C))

<u>Relative density</u>	1.23 (77 °F (25 °C))
<u>Relative vapor density</u>	No data available
<u>Particle characteristics</u>	No data available
<u>Evaporation rate (Butylacetate = 1)</u>	< 1

9.2 Other information

Oxidizing properties Not considered as oxidizing., Structure-activity relationship (SAR)

SECTION 10: Stability and reactivity**10.1 Reactivity**

- Stable at normal ambient temperature and pressure.

10.2 Chemical stability

- Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

- No dangerous reaction known under conditions of normal use.
- Hazardous polymerization does not occur.

10.4 Conditions to avoid

- Keep away from open flames, hot surfaces and sources of ignition.
- Avoid excessive heat for prolonged periods of time.

10.5 Incompatible materials

- Strong oxidizing agents

10.6 Hazardous decomposition products

- On combustion or on thermal decomposition (pyrolysis), releases:
- Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity**

Acute oral toxicity	No data available
Acute inhalation toxicity	No data available

Acute dermal toxicity	No data available
Acute toxicity (other routes of administration)	No data available

<u>Skin corrosion/irritation</u>	No data available
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<u>Serious eye damage/eye irritation</u>	No data available
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<u>Respiratory or skin sensitization</u>	No data available
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Mutagenicity

Genotoxicity in vitro	No data available
Genotoxicity in vivo	No data available
<u>Carcinogenicity</u>	No data available

This product does not contain any ingredient designated as probable or suspected human carcinogens by:

NTP
IARC
OSHA

Toxicity for reproduction and development

Toxicity to reproduction / fertility	No data available
Developmental Toxicity/Teratogenicity	No data available
<u>STOT</u>	

STOT-single exposure	No data available
STOT-repeated exposure	No data available

<u>Experience with human exposure</u>	No data available
<u>Aspiration toxicity</u>	No data available

SECTION 12: Ecological information

12.1 Toxicity

Aquatic Compartment

Acute toxicity to fish	No data available
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Acute toxicity to daphnia and other aquatic invertebrates	No data available
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Toxicity to aquatic plants	No data available
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Toxicity to microorganisms	No data available
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Chronic toxicity to fish	No data available
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Chronic toxicity to daphnia and other aquatic invertebrates	No data available
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12.2 Persistence and degradability

<u>Abiotic degradation</u>	No data available
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<u>Physical- and photo-chemical elimination</u>	No data available
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<u>Biodegradation</u>	No data available
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12.3 Bioaccumulative potential

Partition coefficient: n-octanol/water	No data available
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Bioconcentration factor (BCF)	No data available
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12.4 Mobility in soil

Adsorption potential (Koc) No data available

Known distribution to environmental compartments No data available

12.5 Results of PBT and vPvB assessment No data available

12.6 Other adverse effects

Ecotoxicity assessment

Short-term (acute) aquatic hazard

Acrylic Polymer Not classified due to lack of data.

Long-term (chronic) aquatic hazard

Acrylic Polymer Not classified due to lack of data.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product Disposal

- Dispose of in accordance with local regulations.
- Chemical additions, processing or otherwise altering this material may make the waste management information presented in this SDS incomplete, inaccurate or otherwise inappropriate. Please be advised that state and local requirements for waste disposal may be more restrictive or otherwise different from federal laws and regulations. Consult state and local regulations regarding the proper disposal of this material.

Prohibition

- Do not discharge directly into the environment.

Waste Code

- Environmental Protection Agency
- Hazardous Waste – NO

Advice on cleaning and disposal of packaging

- Empty remaining contents.
- Clean using steam.
- Monitor the residual vapors.
- Dispose of rinse water in accordance with local and national regulations.
- Containers that cannot be cleaned must be treated as waste.
- Dispose of contents/ container to an approved waste disposal plant.
- Dispose of in accordance with local regulations.
- Where possible recycling is preferred to disposal or incineration.
- The recycled material must be completely dry and free of pollutants.

Prohibition

- Do NOT dispose of untreated packaging with industrial waste.
- Do not dispose of with domestic refuse.

SECTION 14: Transport information

49 CFR

not regulated

TDG

not regulated

NOM

not regulated

IMDG

not regulated

IATA

not regulated

Note: The above regulatory prescriptions are those valid on the date of publication of this sheet. Given the possible evolution of transportation regulations for hazardous materials, it would be advisable to check their validity with your sales office.

SECTION 15: Regulatory information**15.1 Notification status**

Inventory Information	Status
United States TSCA Inventory	- All substances listed as active on the TSCA inventory
Canadian Domestic Substances List (DSL)	- Listed on Inventory
Australian Inventory of Industrial Chemicals (AIIC)	- Listed on Inventory
Japan. CSCL - Inventory of Existing and New Chemical Substances	- Listed on Inventory
Korea. Korean Existing Chemicals Inventory (KECI)	- Listed on Inventory
China. Inventory of Existing Chemical Substances in China (IECSC)	- Listed on Inventory
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	- Listed on Inventory
Taiwan Chemical Substance Inventory (TCSI)	- Listed on Inventory
New Zealand. Inventory of Chemical Substances	- All components are listed on the NZIoC inventory. Additional HSNO obligations may apply. Please refer to Section 15 of SDS for New Zealand.
EU. European Registration, Evaluation, Authorization and Restriction of Chemical (REACH)	- When purchased from a Syensqo legal entity based in the EEA ("European Economic Area"), this product is compliant with the registration provisions of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt, and/or registered. When purchased from a legal entity outside of the EEA, please contact your local representative for additional

	information.
Korea. Act on Registration and Evaluation of Chemicals	- When purchased from a Syensqo legal entity based in Korea, this product is compliant with "Act on Registration and Evaluation of Chemicals" (AREC or K-REACH, Article 10) as all its components are either excluded, exempt, and/or (pre)registered. When purchased from a legal entity outside of Korea, please contact your local representative for additional information.

15.2 Federal Regulations**US. EPA EPCRA SARA Title III****SARA HAZARD DESIGNATION SECTIONS 311/312 (40 CFR 370)**

No SARA Hazards

Section 313 Toxic Chemicals (40 CFR 372.65)

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Section 302 Emergency Planning Extremely Hazardous Substance Threshold Planning Quantity (40 CFR 355)

This material does not contain any components with a section 302 EHS TPQ.

Section 302 Emergency Planning Extremely Hazardous Substance Reportable Quantity (40 CFR 355)

This material does not contain any components with a SARA 302 RQ.

Section 304 Emergency Release Notification Reportable Quantity (40 CFR 355)

This material does not contain any components with a section 304 EHS RQ.

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

This material does not contain any components with a CERCLA RQ.

15.3 State Regulations**US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)**

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

SECTION 16: Other information**NFPA (National Fire Protection Association) - Classification**

Health	1 slight
Flammability	1 slight
Instability or Reactivity	0 minimal

HMIS (Hazardous Materials Identification System (Paint & Coating)) - Classification

Health	1 slight
Flammability	1 slight
Reactivity	0 minimal

PPE

Determined by User; dependent on local conditions

Further information

- Distribute new edition to clients

Date Prepared: 07/29/2025**Key or legend to abbreviations and acronyms used in the safety data sheet**

- ACGIH: American Conference of Governmental Industrial Hygienists
- OSHA: Occupational Safety and Health Administration
- NTP: National Toxicology Program
- IARC: International Agency for Research on Cancer
- NIOSH: National Institute for Occupational Safety and Health
- ADR: European Agreement on International Carriage of Dangerous Goods by Road.
- ADN: European Agreement on the International Carriage of Dangerous Goods by Inland Waterways.
- RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.
- IATA: International Air Transport Association.
- ICAO-TI: Technical Specification for Safe Transport of Dangerous Goods by Air.
- IMDG: International Maritime Dangerous Goods.
- TWA: Time weighted average
- ATE: Estimated value of acute toxicity
- EC: European Community number
- CAS: Chemical Abstracts Service.
- LD50: Substance that causes 50% (half) death in the test animals group (Median Fatal Dose).
- LC50: Substance concentration causing 50% (half) death in the test animals group.
- EC50: Effective Concentration of the substance causing the maximum of 50%.
- PBT: Persistent, Bioaccumulative and Toxic substance.
- vPvB: Very Persistent and Very Bioaccumulative.
- SEA: Classification, labeling, packaging regulation
- DNEL: Derived No Effect Level
- PNEC: Predicted No Effect Concentration
- STOT: Specific Target Organ Toxicity

Not all acronyms listed above are referenced in this SDS.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. Such information is only given as a guidance to help the user handle, use, process, store, transport, dispose and release the product in satisfactory safety conditions and is not to be considered as a warranty or quality specification. The information exclusively relates to the designated product in its unaltered state. Safety and health hazards may change if such product is used in combination with other materials or in any other manufacturing process. Users are responsible for compliance with all regulations linked to product related activities, and to use the products in accordance with technical instructions given by Syensqo, if any.