

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Eastman Optifilm(TM) Enhancer 400

Version	Revision Date:	SDS Number:	Date of last issue: 06/16/2026
1.7	07/01/2026	100000006335	Date of first issue: 02/17/2015

SECTION 1. IDENTIFICATION

Product Identifier : Eastman Optifilm(TM) Enhancer 400
Product code : 00000000000091239
Synonyms : No data available

Supplier or Repackaging Details

Company : Univar Solutions USA
Address : 3250 Lacey Rd., Suite 600
Downers Grove, IL 60515
United States of America (USA)

Manufactured By : Eastman Chemical Company

Emergency telephone number:

Univar Solutions USA:-CHEMTREC: 1-800-424-9300
CHEMTREC INTERNATIONAL Tel # 703-527-3887

Additional Information: : Phone: 1-855-429-2661
Regulatory Information Number: 1-855-429-2661
Email: SDSNA@univarsolutions.com

Recommended use of the chemical and restrictions on use

Recommended use : Coatings

SECTION 2. HAZARD IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Not a dangerous substance according to GHS.

Other hazards

None known.

Hazards associated with a change in physical form:

No data available

GHS label elements

Not a hazardous substance or mixture.

Additional Labelling

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: 100 %

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Hazardous components

No hazardous ingredients

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Eastman Optifilm(TM) Enhancer 400

Version	Revision Date:	SDS Number:	Date of last issue: 06/16/2026
1.7	07/01/2026	100000006335	Date of first issue: 02/17/2015

SECTION 4. FIRST-AID MEASURES

General advice	:	Do not leave the victim unattended.
If inhaled	:	If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	:	Wash off with soap and water. Get medical attention if irritation develops and persists.
In case of eye contact	:	Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	None known.
Immediate Medical Attention and Special Treatment	:	Treat symptomatically

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	:	Carbon dioxide (CO2) Dry chemical Foam Water spray
Unsuitable extinguishing media	:	High volume water jet
Hazardous combustion products	:	No hazardous combustion products are known
Specific extinguishing methods	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Further information	:	Standard procedure for chemical fires.
Special protective equipment and precautions for fire-fighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Eastman Optifilm(TM) Enhancer 400

Version	Revision Date:	SDS Number:	Date of last issue: 06/16/2026
1.7	07/01/2026	100000006335	Date of first issue: 02/17/2015

If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Precautions for safe handling : For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.

Conditions for safe storage : Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : No materials to be especially mentioned.

Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection
Material : Gloves

Eye protection : Safety glasses

Skin and body protection : Protective suit

Hygiene measures : General industrial hygiene practice.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State : liquid

Colour : colourless

Odour : odorless

Odour Threshold : No data available

pH : No data available

Freezing point (Melting point/range) : -50 °C (-58 °F)

Boiling point (Boiling point/boiling range) : 344 °C (651 °F)

Flash point : 199 °C (390 °F)

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Eastman Optifilm(TM) Enhancer 400

Version	Revision Date:	SDS Number:	Date of last issue: 06/16/2026
1.7	07/01/2026	100000006335	Date of first issue: 02/17/2015

Method: Pensky Martens closed cup

Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit	: No data available
Lower explosion limit	: 0.46 %(V)
Vapour pressure	: No data available
Relative vapour density	: No data available
Relative density	: 0.967 @ 20 °C (68 °F)
Density	: No data available
Solubility(ies)	
Water solubility	: negligible
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Auto-ignition temperature	: 385 °C
Thermal decomposition	: No data available
Viscosity	
Viscosity, kinematic	: 16.339 mm ² /s @ 20 °C (68 °F)
Particle characteristics	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No hazards to be specially mentioned.
Conditions to avoid	: None known
Incompatible materials	: Strong oxidizing agents
Hazardous decomposition products	: carbon dioxide and carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity	: Remarks: presumed non-toxic
Acute inhalation toxicity	: Remarks: presumed non-toxic
Acute dermal toxicity	: Remarks: presumed non-toxic

Skin corrosion/irritation

Product:

Result	: presumed non-toxic
--------	----------------------

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Eastman Optifilm(TM) Enhancer 400

Version	Revision Date:	SDS Number:	Date of last issue: 06/16/2026
1.7	07/01/2026	100000006335	Date of first issue: 02/17/2015

Serious eye damage/eye irritation

Product:

Result : presumed non-toxic

Respiratory or skin sensitisation

Product:

Remarks : presumed non-toxic

Germ cell mutagenicity

Product:

Germ cell mutagenicity - Assessment : mutagenicity classification is not possible

Carcinogenicity

Product:

Carcinogenicity - Assessment : carcinogenicity classification is not possible

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Product:

Reproductive toxicity - Assessment : reproduction classification is not possible
teratogenicity classification is not possible

Aspiration toxicity

Product:

No aspiration toxicity classification

Further information

Product:

Remarks : No data available

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Eastman Optifilm(TM) Enhancer 400

Version	Revision Date:	SDS Number:	Date of last issue: 06/16/2026
1.7	07/01/2026	100000006335	Date of first issue: 02/17/2015

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Toxicity to fish : Remarks: presumed non-toxic

Toxicity to daphnia and other aquatic invertebrates : Remarks: presumed non-toxic

Toxicity to algae/aquatic plants : Remarks: presumed non-toxic

Persistence and degradability

Product:

Biodegradability : Remarks: No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with all applicable local, state and federal regulations.
For assistance with your waste management needs - including disposal, recycling and waste stream reduction, contact Univar Solutions ChemCare: 1-800-637-7922

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Eastman Optifilm(TM) Enhancer 400

Version	Revision Date:	SDS Number:	Date of last issue: 06/16/2026
1.7	07/01/2026	100000006335	Date of first issue: 02/17/2015

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

National Regulations

49 CFR Road

Not regulated as a dangerous good

Special precautions for user

Remarks : Not classified as dangerous in the meaning of transport regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

CAS-No.	Components	Component TPQ (lbs)
---------	------------	---------------------

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Eastman Optifilm(TM) Enhancer 400

Version 1.7	Revision Date: 07/01/2026	SDS Number: 100000006335	Date of last issue: 06/16/2026 Date of first issue: 02/17/2015
----------------	------------------------------	-----------------------------	---

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

US State Regulations

Massachusetts Right To Know

No components are subject to the Massachusetts Right to Know Act.

Pennsylvania Right To Know

Coalescing aid 90 - 100 %

Maine Chemicals of High Concern

This product does not contain any chemicals that are listed as Maine Chemicals of High Concern.

New Jersey Right To Know

Coalescing aid

California Prop 65 : This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

TSCA : On TSCA Inventory

AIIC : On the inventory, or in compliance with the inventory

CA. DSL : All components of this product are on the Canadian DSL

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Eastman Optifilm(TM) Enhancer 400

Version
1.7

Revision Date:
07/01/2026

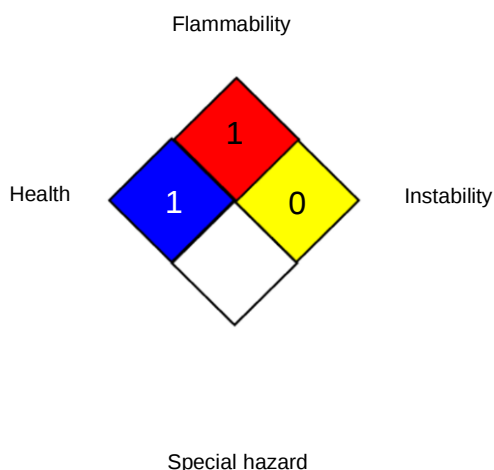
SDS Number:
100000006335

Date of last issue: 06/16/2026
Date of first issue: 02/17/2015

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH		1
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardization; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organization for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



Eastman Optifilm(TM) Enhancer 400

Version	Revision Date:	SDS Number:	Date of last issue: 06/16/2026
1.7	07/01/2026	100000006335	Date of first issue: 02/17/2015

Council concerning the Registration, Evaluation, Authorization and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 07/01/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

US / EN